

Enable Interrupt

0

EI

D10 = RPM (based on 0.1 rpm)

1

M1000

DDIV K6000000 D0 D10

Normally open contact (a contact). This

15

FEND

Interrupt procedure (X2 rising edge)  
D0 = mark to mark time (based on 0.1 ms)

16

I201

M1000

Normally open contact (a contact). This

RST M1015

High-speed timer activates

MOV D1015 D0

0~32,767 (unit: 0.1ms) addition type of h

RST D1015

0~32,767 (unit: 0.1ms) addition type of h

SET M1015

High-speed timer activates

30

IRET

31

END