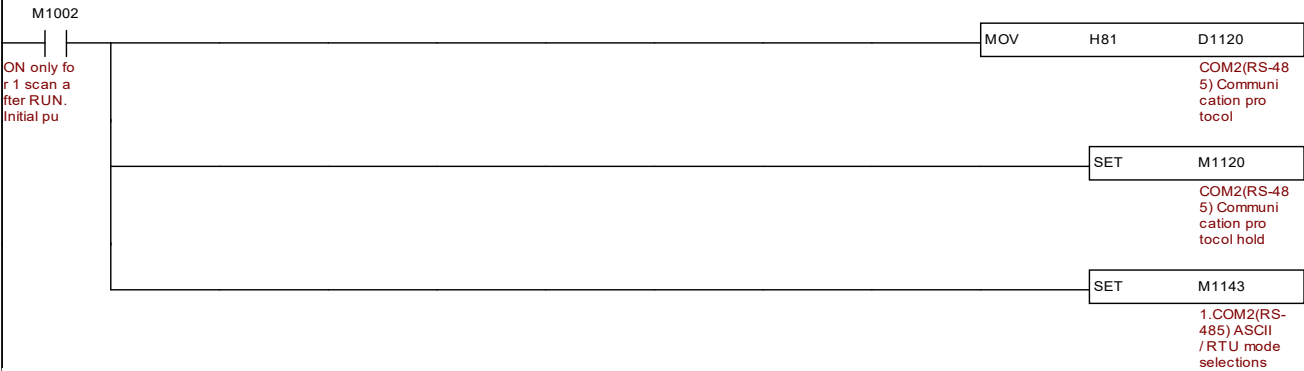


Config PLC Com2 as Modbus-RTU,9600,8,N,1

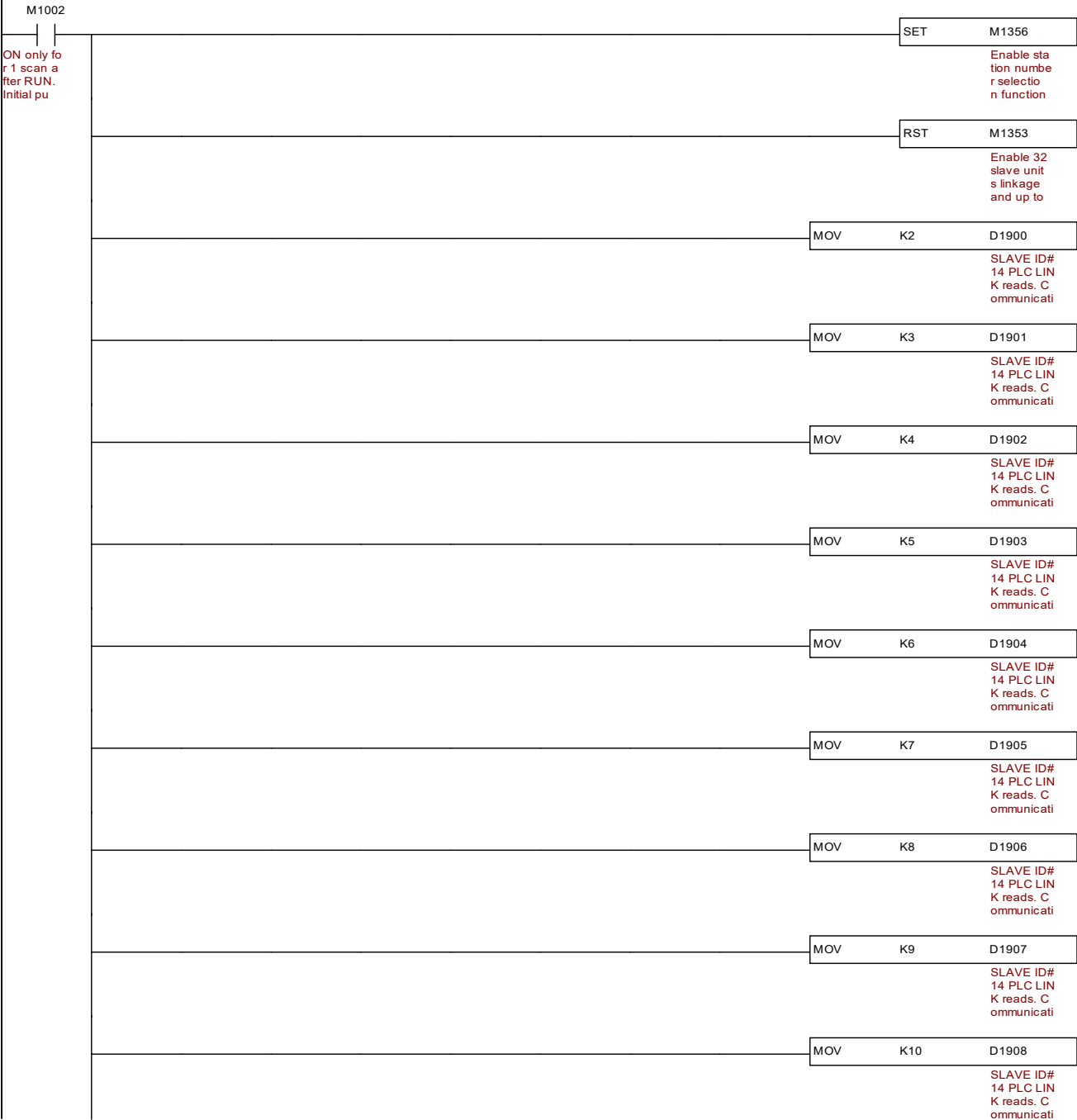
Set DTM dip switch to config Modbus-RTU,9600,8,N,1

dip1: ON, dip2: OFF, dip3: OFF, dip4: ON, dip5: ON, dip6: OFF, dip7: ON, dip8: OFF



Config DTM Station Number to PLC, from 2~11

Set DTM knob switch from 2~B



MOV K11 D1909

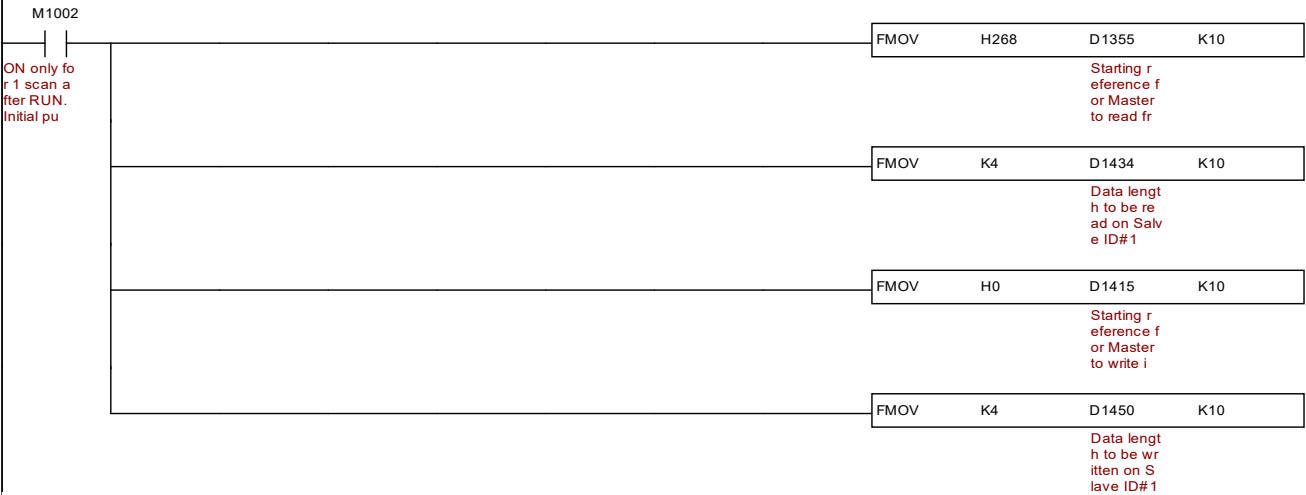
SLAVE ID#
14 PLC LIN
K reads. C
ommunicati

DTMR04 Address Settings
Read from Address Hx268(PV value, unit: 0.1) , Length = 4
DTM1 PV value = D1480~1483
DTM2 PV value = D1512~1515
DTM3 PV value = D1544~1547
DTM4 PV value = D1576~1579
DTM5 PV value = D1608~1611
DTM6 PV value = D1640~1643
DTM7 PV value = D1672~1675
DTM8 PV value = D1704~1707
DTM9 PV value = D1736~1739

DTM10 PV value = D1768~1771
////////////////////////////////////

Write from Address Hx000 (SV value, unit: 0.1), Length = 4
DTM1 SV value = D1496~1499
DTM2 SV value = D1528~1531
DTM3 SV value = D1560~1563
DTM4 SV value = D1592~1595
DTM5 SV value = D1624~1627
DTM6 SV value = D1656~1659
DTM7 SV value = D1688~1691

DTM8 SV value = D1720~1723
DTM9 SV value = D1752~1755
DTM10 SV value = D1784~1787
////////////////////////////////////



Enable / Disable the Slave ID#
for example, if M1360 = OFF, ID 1 is Disabled



